

(19)



Europäisches Patentamt
European Patent Office
Office européen des brevets



(11)

EP 1 233 261 A1

(12)

EUROPEAN PATENT APPLICATION

(43) Date of publication:
21.08.2002 Bulletin 2002/34

(51) Int Cl.7: **G01N 21/35, G01N 21/31,
G01N 33/34**

(21) Application number: 02003592.9

(22) Date of filing: 15.02.2002

(84) Designated Contracting States:
**AT BE CH CY DE DK ES FI FR GB GR IE IT LI LU
MC NL PT SE TR**
Designated Extension States:
AL LT LV MK RO SI

- Takezawa, Yoshitaka
Tokyo 100-8220 (JP)
- Kano, Mitsunari c/o Hitachi Systems&Services,
Ltd.
Ota-ku, Tokyo (JP)
- Katagiri, Junichi
Tokyo 100-8220 (JP)
- Mizuno, Eiji
Tokyo 100-8220 (JP)

(30) Priority: 15.02.2001 JP 2001037856

(71) Applicant: Hitachi, Ltd.
Chiyoda-ku, Tokyo 101-8010 (JP)

(72) Inventors:
• Uemura, Toshiro
Tokyo 100-8220 (JP)

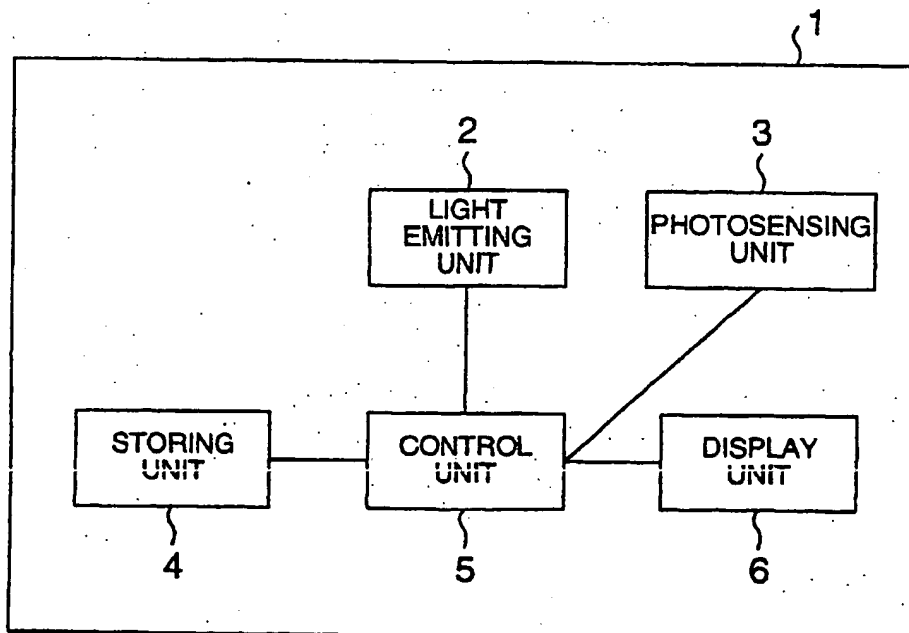
(74) Representative: Strehl Schübel-Hopf & Partner
Maximilianstrasse 54
80538 München (DE)

(54) Method and apparatus for paper material discrimination

(57) A bill discriminating method of discriminating a paper material independent of a light/dense pattern caused by a difference of manufacturing steps and discriminating a paper material of paper without being influenced by humidity or deterioration of the paper ma-

terial is provided. Two kinds of near-infrared rays in different near-infrared wavelength ranges are irradiated onto the paper, thereby discriminating the paper material of the paper by using an absorbance difference (DA) between photometric values.

FIG.1



BEST AVAILABLE COPY

Description

BACKGROUND OF THE INVENTION

5 [0001] The invention relates to a method and an apparatus for detecting paper material of paper and, more particularly, to a method and an apparatus for paper material discrimination of an apparatus which handles paper such as securities, bill, or the like.

[0002] As a method of detecting a paper material of paper, as disclosed in JP-A-8-180189, there is a technique made by paying attention to a peculiar structure of paper fibers which are formed in a manufacturing step of the paper. According to such a technique, a lattice-like light/dense pattern which is derived from the structure (regular pattern which is laced into paper) that is peculiar to a specific bill is fetched and data is analyzed, thereby discriminating the paper material. As disclosed in JP-A-11-139620, there is also a method of discriminating a paper material from a time that is required for conveying paper for a predetermined distance by using a principle such that friction upon conveyance differs depending on a paper material of a paper.

10 [0003] As disclosed in JP-A-10-232166, there is a technique regarding a discriminating method of a paper pack whereby a material of the paper containing no metal can be discriminated. According to such a technique, by irradiating a near-infrared light onto the paper pack and specifying a wavelength at a peak of absorbance of a wavelength of the near-infrared light that is peculiar to the material, a kind of paper pack is discriminated.

[0004] The lattice-like light/dense pattern to which the attention has been paid in JP-A-8-180189 is laced into the paper which is used for the bill to identify the authentic bill. However, even in case of the same paper material, if the manufacturing steps are different, the light/dense pattern changes. There is, consequently, a problem such that the paper material cannot be precisely discriminated by one data analyzing method due to an influence by a variation of the lattice-like light/dense patterns. According to the technique of JP-A-11-139620, there is a problem such that since a degree of the friction or hardness of the paper fluctuates due to an influence by humidity, a deterioration of the paper material, or the like, such a technique can be applied only in a limited situation.

25 [0005] Further, according to the technique of JP-A-10-232166, in order to specify the wavelength at the peak of the absorbance, amounts of all of the reflection lights within a range from 800 nm to 2500 nm have to be obtained. There is, consequently, a problem such that a time which is required for such a purpose is too long with respect to the paper such as securities, bill, or the like in which a high speed process is necessary.

SUMMARY OF THE INVENTION

30 [0006] It is an object of the invention to provide a technique for discriminating a paper material independent of a light/dense pattern which is caused by a difference of manufacturing steps. Another object of the invention is to provide a technique for discriminating a paper material of paper without being influenced by humidity or paper material. Further another object of the invention is to provide a technique for making a precise discrimination of a paper material at a high speed. Other objects will be obviously understood from the following detailed description.

35 [0007] According to the invention, lights of different kinds of wavelengths are irradiated onto paper and absorbances of reflected lights are measured, thereby discriminating the paper material of the paper from a difference between the absorbances. More specifically speaking, absorbances in two infrared lights of different wavelengths are obtained and the paper material is discriminated by a degree of difference between the absorbances, that is, an absorbance difference or an absorbance ratio.

40 [0008] Other objects, features and advantages of the invention will become apparent from the following description of the embodiments of the invention taken in conjunction with the accompanying drawings.

BRIEF DESCRIPTION OF THE DRAWINGS

[0009]

50 Fig. 1 is a block diagram of a measuring apparatus for discriminating a paper material of paper according to an embodiment of the invention;

Fig. 2 is flowchart for processes for paper material discrimination of the paper according to the embodiment of the invention;

Fig. 3 is a diagram showing an absorbance difference (reflecting method) of each paper;

55 Fig. 4 is a diagram showing an absorbance difference (transmitting method) of each paper; and

Fig. 5 is a diagram showing an absorbance difference (transmitting method correction).

DETAILED DESCRIPTION OF EMBODIMENTS

[0010] To make the present invention, spectra of near-infrared lights were analyzed with respect to a variety of many paper. Thus, a plurality of wavelengths showing absorption degree which is peculiar to each paper with respect to the absorption degree have been found out. By obtaining an absorption degree difference by a combination of the absorbances at those wavelengths and using the absorption degree difference, the paper material can be precisely discriminated at a high speed independent of a light/dense pattern caused due to a difference of manufacturing steps, and the paper material of the paper can be discriminated without being influenced by humidity and deterioration in paper material. An embodiment of the invention will now be described hereinbelow with reference to the drawings.

[0011] According to the embodiment, the photometric operation is executed by using two kinds of lights belonging to a wavelength range between 800 nm and 2200 nm, and the paper material of the paper is discriminated by using their photometric values. In the embodiment, such a wavelength range between 800 nm and 2200 nm is referred to as a near-infrared light range.

[0012] Fig. 1 shows a measuring apparatus for realizing the invention. This measuring apparatus 1 is built in a bill discriminating apparatus, an automatic bill handling apparatus, or the like (not shown).

[0013] The measuring apparatus 1 is constructed by: a light emitting unit 2 for irradiating lights of different wavelengths; a photosensing unit 3 for receiving reflection lights obtained when the lights emitted from the light emitting unit 2 are reflected by paper; a storing unit 4 for storing a table in which paper materials of the paper and an absorbance difference of the paper materials are stored as a pair; a control unit 5 for calculating the absorbance difference from the reflected lights received by the photosensing unit 3 and discriminating the paper material with reference to the table (not shown) stored in the storing unit 4; and a display unit 6 for displaying a discrimination result of the control unit 5.

[0014] The light emitting unit 2 can have two independent light emitting units each for generating a light of a specific wavelength width or can be also constructed so as to generate two wavelengths by a filter. It is also possible to construct the apparatus in a manner such that a plurality of different wavelengths are generated by the light emitting unit 2 and a filter for transmitting the two wavelengths is provided for the photosensing unit.

[0015] In the construction of Fig. 1, the absorbance is obtained by the reflecting method of measuring attenuation amounts of the reflected lights which are obtained when the lights for measurement are reflected by the paper. However, the absorbance can be also obtained by the transmitting method of measuring attenuation amounts of the transmitted lights which are obtained when the lights for measurement pass through the paper. One of those methods can be used. In the embodiment, in both of the transmitting method and the reflecting method, the absorbance difference or the absorbance ratio between two wavelengths is used as a parameter for discrimination.

[0016] If the two wavelengths which are used are assumed to be D1 and D2 ($D1 < D2$), an absorbance difference DA between two wavelengths is defined by the following equation (1).

$$DA = \text{LOG}(I_{D2}/I_{D2,0}) - \text{LOG}(I_{D1}/I_{D1,0}) \quad (1)$$

where,

$I_{D1,0}$, $I_{D2,0}$: light intensity of the reflected light at D1 or D2 when no paper exists
 I_{D1} , I_{D2} : light intensity of the reflected light at D1 or D2 when paper exists
 $I_{D1,0}$, $I_{D2,0}$, I_{D1} , I_{D2} : light intensity of the transmitted light in case of using the transmitted light

[0017] Similarly, an absorbance ratio Ar between two wavelengths is defined by the following equation (2).

$$Ar = \text{LOG}(I_{D1}/I_{D1,0})/\text{LOG}(I_{D2}/I_{D2,0}) \quad (2)$$

[0018] As two kinds of lights which are used for the photometric operation, the following points have been found by analysis of the foregoing spectra. That is, it is most desirable to use wavelengths within ranges of ± 30 nm around 1480 nm and 2100 nm as centers, respectively. Although wavelength bands of the lights which are used are not particularly limited, it is assumed that the lights within a range between 1 nm and 60 nm can be used.

[0019] In the wavelength bands near 1480 nm and 2100 nm, an influence by a variation of absorption of each bill that is caused by the manufacturing step of the lattice-like light/dense pattern as a tint block of the bill is small. Therefore, by using the absorption degree of each paper in those wavelength bands, the paper material itself can be discriminated independent of the lattice-like light/dense pattern. By combining characteristics of the absorption degrees to the lattice-like light/dense pattern at those wavelengths, that is, by using the absorbance difference at those wavelengths, an

offset regarding the lattice-like light/dense portions of the bill is performed. Thus, the paper material can be discriminated at further high precision.

[0020] Further, in the wavelength bands near 1480 nm and 2100 nm, the absorption intensity difference at each wavelength changes in accordance with a content of amylose (containing amylopectin) in cellulose. Therefore, by obtaining an absorption degree of each bill at each of those wavelengths, the content of amylose can be determined and a material which is used for the bill can be eventually determined.

[0021] Absorption due to the absorbed moisture content appears strongly in the range between 1900 nm and 2000 nm. A change in paper material in association with deterioration (increase in absorption due to yellowing or the like) appears strongly mainly in a visible light range of 800 nm or less. Therefore, by measuring the absorption degrees at the above wavelengths, an influence by those environments and an influence by the deterioration are also reduced and more precise discrimination can be made.

[0022] A processing flow for paper material discrimination of paper according to the embodiment will now be described with reference to Fig. 2.

[0023] First, the light emitting unit 2 irradiates two kinds of lights of different wavelengths to paper as a measurement target (step 11). Subsequently, the photosensing unit 3 receives the reflected lights from the paper (step 12). When the photosensing unit 3 receives the reflected lights, the control unit 5 measures an absorbance spectrum of each of the received reflected lights (step 13) and calculates an absorbance difference between two reflected lights (step 14). The control unit 5 discriminates the paper material of the paper with reference to the correspondence table (not shown) of the paper material and the absorbance difference stored in the storing unit (step 15).

[0024] Fig. 3 shows measurement results obtained by measuring the absorbance difference between two wavelengths by the reflecting method. As paper, the following pieces of paper are used: that is, normal copy paper (1); color copy paper A (2) and B (3); surface coated paper A (4) and B (5); delumyna paper (6); insulative kraft paper (7); filter paper (8); a bill A (9); a bill B (10); and a bill C (11). A reference numeral written in () denotes the number of each paper shown on an axis of abscissa in Fig. 3.

[0025] First, a recording spectrometer in which an integrating sphere unit with a bore of 150 mm has been installed is used as a measuring apparatus. A size of test piece of each discrimination target paper is set to about 50 square mm (however, the bills are used in their own states). (Reflection) absorbance spectra of those test pieces are measured in a wavelength range between 900 nm and 2200 nm. Absorbances at two wavelengths (1480 nm, 2100 nm) are read out from the obtained spectra and an absorbance difference is calculated by using the above equation (1). Thus, distinct differences could be confirmed in accordance with the paper materials of the paper as shown in Fig. 4.

[0026] In the experiments, the absorbance spectra have been measured in the wavelength range between 900 nm and 2200 nm, the absorbances for two different wavelengths are obtained in the measuring apparatus. As mentioned above, by using the absorbance of each paper for the infrared lights of two specific wavelengths, the high precise discrimination which is hardly influenced by a tint block of the discrimination target paper can be promptly realized by a simple construction. Further, according to the invention, two wavelengths which are effective to determine contents in amylose are used for paper material discrimination. By using such a construction, the paper material is discriminated from the contents in amylose and, further, the bill using such paper can be effectively discriminated.

[0027] At a point when the present invention has been made, as a speed of the conveying mechanism of the bill as a discrimination target, a speed in a range between hundreds of sheets per second and thousand and several hundreds sheets per second is required. Therefore, a similar bill discriminating speed is required. In order to make precise discrimination of the paper material at such a high speed, the technique of the embodiment is very effective.

[0028] Another embodiment of the invention will now be described. The embodiment which will be described hereinafter relates to a technique for discriminating a paper material at high precision with respect to paper printed and colored with dye, pigment, or the like having an influence of absorption in a near-infrared range. According to a construction of the embodiment, the printed and colored paper is photometered by using three kinds of lights within a wavelength range between 800 nm and 2200 nm, and in the discrimination of the paper material of the paper, an influence on photometric values by the print or the like performed on the surface of the paper is corrected.

[0029] Among the lights which are used for those three kinds of photometric operations, two wavelengths on the long wavelength side become the photometric wavelengths for discriminating the paper material itself of the paper. As such two wavelengths, it is desirable to use wavelengths in ranges within ± 30 nm around 1480 nm and 2100 nm as centers, respectively, in a manner similar to the foregoing embodiment. Likewise, wavelength bands of the lights which are used are not particularly limited but a wavelength band between 1 nm and 60 nm can be used, respectively.

[0030] The third photometric wavelength as a feature of the embodiment is used for correcting an influence on a photometric value with regard to paper printed and colored with dye, pigment, or the like having an influence of absorption in the near-infrared range. That is, when a reflected light amount is attenuated due to an influence by various dyes and stains, a base of the absorbance spectrum increases. In such a state, since an absorption peak decreases relatively, it is necessary to correct an absolute value by using a reference value.

[0031] As a third photometric wavelength mentioned above, in a range between 900 nm and 1000 nm, it is suitable

to select a wavelength band in a range between 1 nm and 60 nm. With respect to the wavelength band, it is desirable to use the wavelength band similar to that of the infrared lights for obtaining the reflection degree as mentioned above.

[0032] As a photometric method, in a manner similar to the foregoing embodiment, either the reflecting method or the transmitting method can be used without any problem. For both of the transmitting method and the reflecting method, the absorbance difference between the two wavelengths which is expressed by the equation (1) or the absorbance ratio which is expressed by the equation (2) can be used as a parameter for discrimination.

[0033] A measuring apparatus which is used in the embodiment is similar to that shown in Fig. 1 and its processing flow is also similar to that shown in Fig. 2. The embodiment 2 differs from the embodiment 1 with respect to a point such that a portion for executing the correcting process of the photometric value by using the light of the third photometric wavelength with regard to the printed and colored paper is the control unit 5.

[0034] The correcting process uses the following equations.

$$\Delta I_R = I_1 - I_2 \quad (3)$$

$$I(\text{New})_1 / I_1 C(\text{Used}) = C \quad (4)$$

$$\text{Correction value } \Delta I_R' = \Delta I_R / C \quad (5)$$

[0035] In this case, the absorbance difference between two wavelengths is measured in a manner similar to Fig. 4. Although the absorbances have been derived by using the transmitting method, unlike the case of Fig. 4, a measuring apparatus and a size of each test piece are similar to those upon measurement of Fig. 4. As paper, the following pieces of paper are used: that is, normal copy paper (1); color copy paper A (2) and B (3); surface coated paper A (4) and B (5); delumyna paper (6); insulative kraft paper (7); filter paper (8); a bill A (9); a bill B (10); and a bill C (11).

[0036] Fig. 4 shows the absorbance difference (obtained by the transmitting method) of each paper. As shown in Fig. 4, the difference according to the paper material of the paper could be confirmed. However, the test pieces in which the absorbance differences are close although there are absorbance differences exist as shown in the test pieces of Nos. 6, 9, and 11. Therefore, by correcting the above (transmission) absorbance into the absorbance per unit thickness, results as shown in Fig. 5 are obtained. The distinct differences according to the paper material of the paper could be confirmed. As mentioned above, the thickness correction is suitable for paper material discrimination of the paper of different thicknesses.

[0037] It should be further understood by those skilled in the art that the foregoing description has been made on embodiments of the invention and that various changes and modifications may be made in the invention without departing from the spirit of the invention and the scope of the appended claims.

Claims

1. A method for paper material discrimination, comprising the steps of:

irradiating two kinds of light in different near-infrared wavelength ranges (D1, D2) onto paper as a measurement target;

obtaining absorbances of the paper to which said two kinds of light have been irradiated, respectively;

calculating the absorbance difference (DA) from said obtained absorbances; and

discriminating the paper material from said calculated absorbance difference (DA) on the basis of information in which paper materials and absorbance differences of said paper materials have been made to correspond to each other and which has been stored in memory means (4).

2. The method of claim 1, wherein reflected or transmitted lights corresponding to the irradiation of said two kinds of light are measured and said absorbances are obtained, respectively.

3. The method of claim 1, wherein an absorbance ratio (Ar) is used in place of said absorbance difference (DA).

4. The method of claim 1, further comprising the steps of:

irradiating a light of a third kind onto said measurement target paper;
obtaining an absorbance of said third kind of light;
correcting an absorbance of the reflected light of said third kind of light; and
discriminating the paper material from said calculated absorbance difference (DA) and said corrected absorbance.

5. An apparatus for paper material discrimination, comprising:

a light emitting unit (2) for irradiating two kinds of light in different near-infrared wavelength ranges (D1, D2) onto paper as a measurement target;
a photosensing unit (3) for receiving lights necessary for obtaining absorbances of the paper to which said two kinds of light have been irradiated; and
a control unit (5) for calculating the absorbance difference (DA) of said two kinds of light from the lights received by said photosensing unit (3) and discriminating the paper material from said calculated absorbance difference (DA) on the basis of information in which paper materials and absorbance differences of said paper materials have been made to correspond to each other and which has been stored in memory means (4).

6. The invention of claim 1 or 5, wherein said near-infrared ranges denote two kinds of light whose wavelengths lie within a range between 800 nm and 2200 nm.

7. The invention of claim 1 or 5, wherein the wavelengths (D1, D2) of said two kinds of light exist within ranges of ± 30 nm around 1480 nm and 2100 nm as centers, respectively.

8. The apparatus of claim 5, wherein said photosensing unit (3) receives reflected or transmitted lights corresponding to the irradiation of said two kinds of light, respectively, and said control unit (5) obtains said absorbances from said reflected and transmitted lights, respectively.

9. The apparatus of claim 5, wherein said control unit (5) uses an absorbance ratio (Ar) in place of said absorbance difference (DA).

10. The apparatus of claim 5, wherein:

said light emitting unit (2) further irradiates a light of a third kind onto said measurement target paper; and
said control unit (5) obtains an absorbance of said third kind of light, corrects said absorbance of said third kind of light, and discriminates the paper material from said calculated absorbance difference (DA) and said corrected absorbance.

11. The invention of claim 4 or 10, wherein a center of a wavelength of said third kind of light exists in a range between 900 nm and 1000 nm.

12. The apparatus of claim 5, wherein said paper is a bill.

13. An apparatus for paper material discrimination, comprising:

a conveying mechanism for conveying a bill;
a measuring mechanism for measuring physical amounts necessary for a first absorbance regarding a first wavelength (D1) having a wavelength width around 1480 nm as a center and a second absorbance regarding a second wavelength (D2) having a wavelength width around 2100 nm as a center with respect to the bill conveyed by said conveying mechanism;
a storing unit (4) for storing information in which the paper materials of bills to be discriminated and the difference between said first and second absorbances have been made to correspond to each other; and
a control unit (5) for obtaining the difference between said first and second absorbances from said physical amounts measured by said measuring mechanism and discriminating the authenticity of said bill from the information stored in said storing unit (4).

14. The apparatus of claim 13, wherein said measuring mechanism measures reflected or transmitted lights from said bill with respect to said first and second wavelengths (D1, D2), and
said control unit (5) calculates the absorbances regarding said first and second wavelengths from said re-

flected and transmitted lights, respectively.

15. The apparatus of claim 13, wherein the conveying speed of said conveying mechanism is equal to 500 sheets per second.

5

10

15

20

25

30

35

40

45

50

55

FIG.1

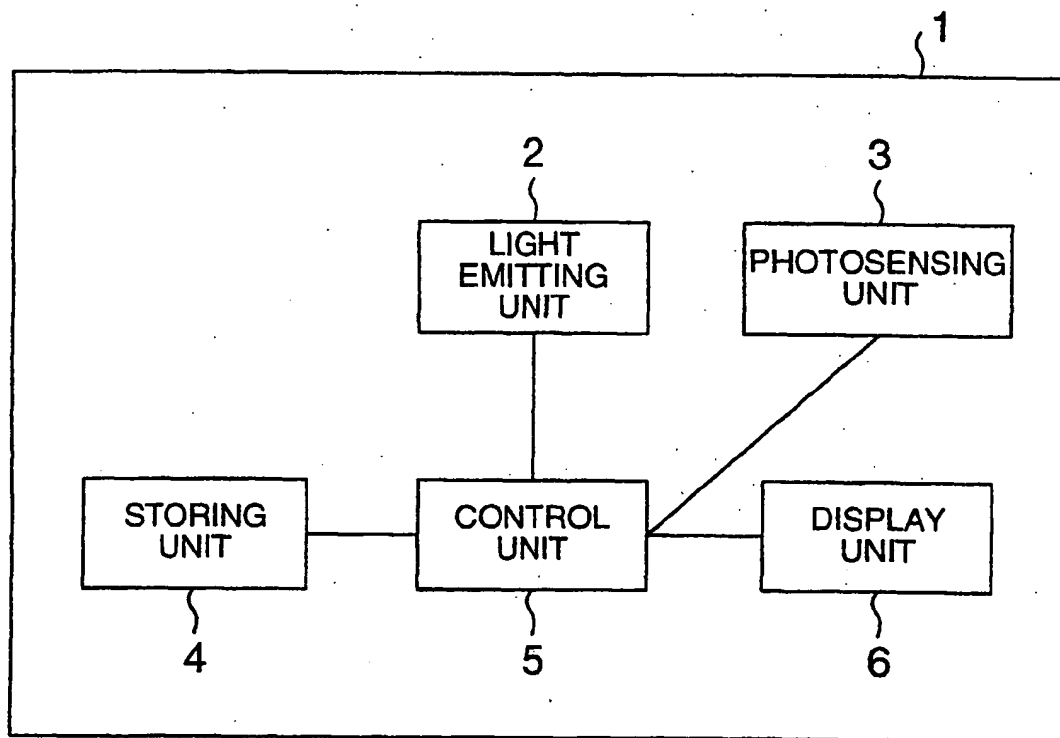


FIG.2

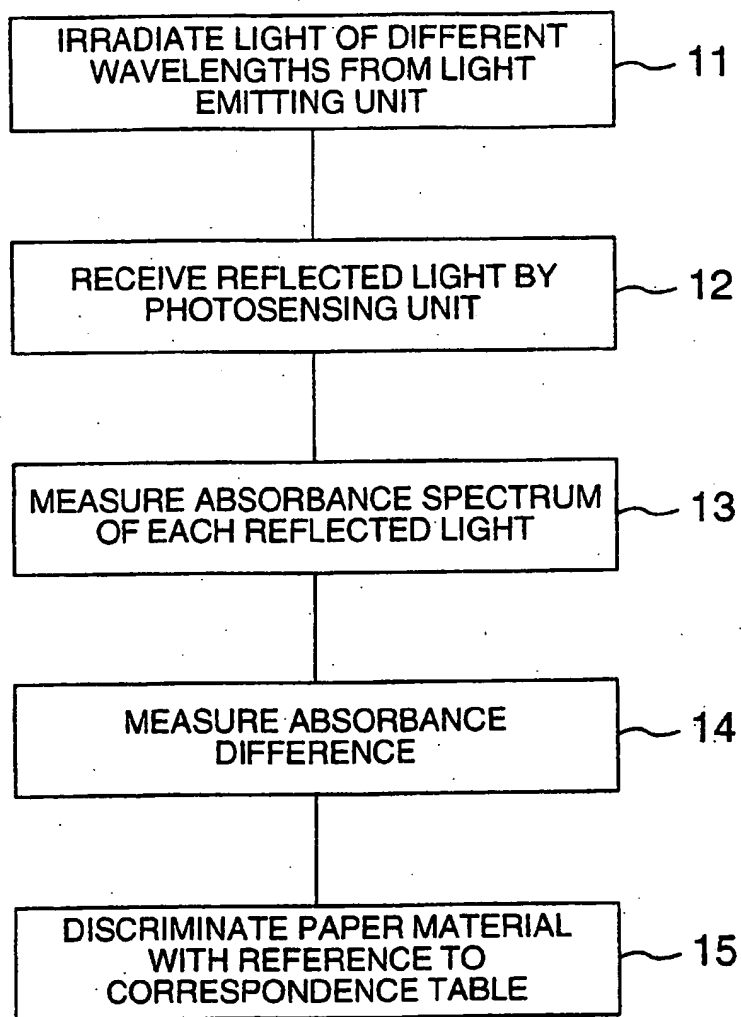


FIG.3

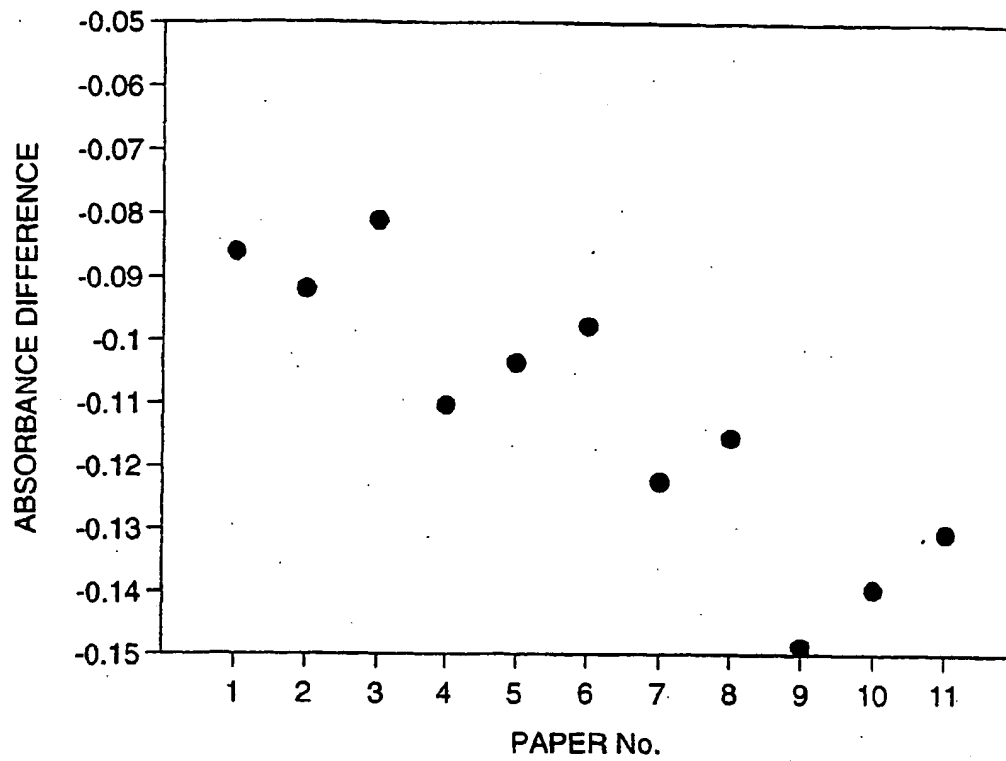


FIG.4

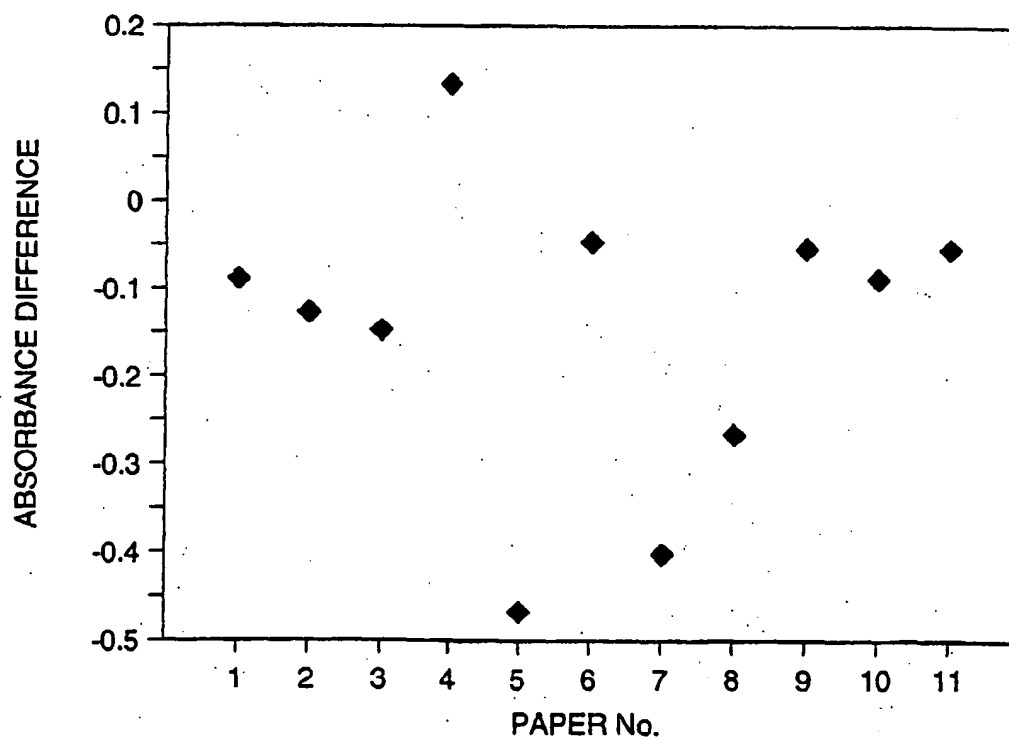
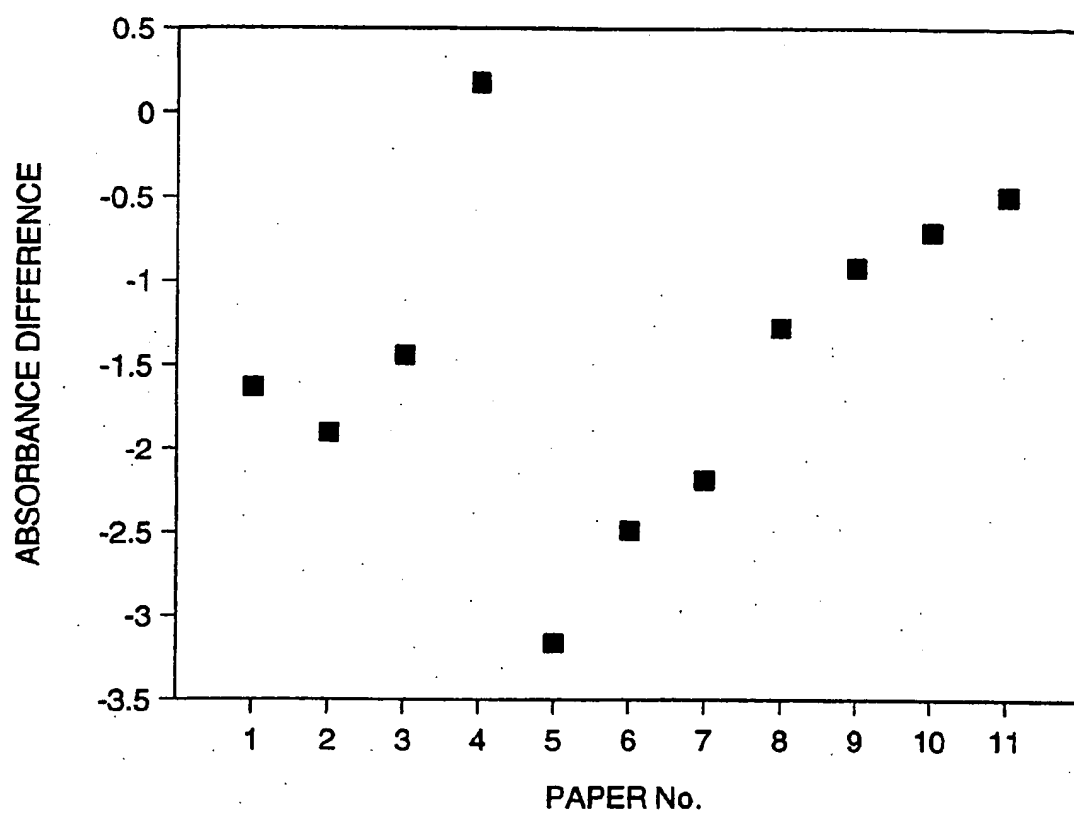


FIG.5





European Patent
Office

EUROPEAN SEARCH REPORT

Application Number
EP 02 00 3592

DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int.Cl.7)
X	WO 00 28303 A (HITACHI LTD ; ITO YUZO (JP); KATAGIRI JUNICHI (JP); TAKEZAWA YOSHIT) 18 May 2000 (2000-05-18)	1-3,5,6, 8,9	G01N21/35 G01N21/31 G01N33/34
A	& EP 1 128 178 A (HITACHI LTD) 29 August 2001 (2001-08-29)	13,14	
P,X	* column 1, line 5-11 *	1-3,5,6, 8,9	
A	* column 2, line 17 - column 4, line 38 *	13,14	
	* column 6, line 28-34 *		
	* column 7, line 49 - column 9, line 52 *		
	* claims 1,5; figures 1,3,4 *		
X	EP 0 295 486 A (PROCESS AUTOMATION BUSINESS) 21 December 1988 (1988-12-21)	1-6,8-10	
A	* the whole document *	13,14	
X	US 3 851 175 A (DAHLIN E ET AL) 26 November 1974 (1974-11-26)	3,9	
A	* column 1, line 8-49 *	1,2,5,6, 8,13,14	
	* column 2, line 40-57 *		
	* column 3, line 28 - column 4, line 29 *		
	* column 5, line 17-19; figures 1,2 *		
A	EP 0 453 797 A (YOKOGAWA ELECTRIC CORP) 30 October 1991 (1991-10-30)	1-6, 8-10,13, 14	
	* column 1, line 5-7 *		
	* column 2, line 35-54 *		
	* column 4, line 51 - column 5, line 19 *		
	* column 7, line 1-11 *		
	* column 8, line 48 - column 10, line 8 *		
	* figures 4,6-9 *		

	-/--		
The present search report has been drawn up for all claims.			
Place of search MUNICH		Date of completion of the search 29 April 2002	Examiner Meyer, F
CATEGORY OF CITED DOCUMENTS X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date A : document cited in the application L : document cited for other reasons S : member of the same patent family, corresponding document			



European Patent
Office

EUROPEAN SEARCH REPORT

Application Number
EP 02 00 3592

DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int.Cl.7)
A	PATENT ABSTRACTS OF JAPAN vol. 2000, no. 12, 3 January 2001 (2001-01-03) & JP 2000 259885 A (HAMAMATSU PHOTONICS KK), 22 September 2000 (2000-09-22) * abstract *	1,3,5,9, 12,13	
			TECHNICAL FIELDS SEARCHED (Int.Cl.7)
The present search report has been drawn up for all claims			
Place of search MUNICH		Date of completion of the search 29 April 2002	Examiner Meyer, F
CATEGORY OF CITED DOCUMENTS X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document			

**ANNEX TO THE EUROPEAN SEARCH REPORT
ON EUROPEAN PATENT APPLICATION NO.**

EP 02 00 3592

This annex lists the patent family members relating to the patent documents cited in the above-mentioned European search report.
The members are as contained in the European Patent Office EDP file on
The European Patent Office is in no way liable for these particulars which are merely given for the purpose of information.

29-04-2002

Patent document cited in search report		Publication date		Patent family member(s)	Publication date
WO 0028303	A	18-05-2000	JP	2000146834 A	26-05-2000
			EP	1128178 A1	29-08-2001
			WO	0028303 A1	18-05-2000
EP 0295486	A	21-12-1988	US	4837438 A	06-06-1989
			EP	0295486 A2	21-12-1988
			FI	882892 A	18-12-1988
US 3851175	A	26-11-1974	CA	1000406 A1	23-11-1976
			DE	2353772 A1	22-05-1974
			FI	56592 B	31-10-1979
			FR	2205195 A5	24-05-1974
			GB	1416619 A	03-12-1975
			JP	49088588 A	23-08-1974
			SE	390765 B	17-01-1977
EP 0453797	A	30-10-1991	JP	4009644 A	14-01-1992
			CA	2038704 A1	27-10-1991
			DE	69120462 D1	01-08-1996
			DE	69120462 T2	28-11-1996
			DE	453797 T1	27-02-1992
			EP	0453797 A2	30-10-1991
			FI	911634 A	27-10-1991
			JP	3057270 B2	26-06-2000
			JP	5001992 A	08-01-1993
			US	5087817 A	11-02-1992
JP 2000259885	A	22-09-2000	NONE		

**This Page is Inserted by IFW Indexing and Scanning
Operations and is not part of the Official Record**

BEST AVAILABLE IMAGES

Defective images within this document are accurate representations of the original documents submitted by the applicant.

Defects in the images include but are not limited to the items checked:

- ☒ **BLACK BORDERS**
- ☐ **IMAGE CUT OFF AT TOP, BOTTOM OR SIDES**
- ☐ **FADED TEXT OR DRAWING**
- ☐ **BLURRED OR ILLEGIBLE TEXT OR DRAWING**
- ☐ **SKEWED/SLANTED IMAGES**
- ☐ **COLOR OR BLACK AND WHITE PHOTOGRAPHS**
- ☐ **GRAY SCALE DOCUMENTS**
- ☐ **LINES OR MARKS ON ORIGINAL DOCUMENT**
- ☐ **REFERENCE(S) OR EXHIBIT(S) SUBMITTED ARE POOR QUALITY**
- ☐ **OTHER:** _____

IMAGES ARE BEST AVAILABLE COPY.

As rescanning these documents will not correct the image problems checked, please do not report these problems to the IFW Image Problem Mailbox.